

# REPLACEMENT PARTS GUIDE

1E Series - 1023E Compact Utility Tractor (HJ100001 - ) (North America Edition)



## ENGINE



### OIL FILTER [M806418](#)

Replace every 200 hours and annually if less than 200 hours of operation.



### INLINE FUEL FILTER [AM116304](#)

Replace every 400 hours and annually



### FUEL FILTER [MIU804763](#)

Replace every 400 hours and annually.



### PRIMARY AIR FILTER [M113621](#) ( - JJ117913) [LVU34503](#) (JJ117914 - )



### SECONDARY AIR FILTER [M123378](#) ( - JJ117913) [LVU34504](#) (JJ117914 - )

Replace every 400 hours and as required. Check and service every 10 hours/daily, every 200 hours and annually. (Service 1025R, 1026R when restriction indicator is red).

## TRANSMISSION



### HYDRAULIC FILTER [LVA16054](#)

Replace after first 50 hours and every 200 hours.



### FILTER PAK [LVA21035](#) ( - JJ117913)

M806418 , LVA16054 , M113621 , MIU804763 , AM116304

[TA15270](#) (JJ117914 - )

M806418, LVA16054, AM116304, LVU34503, MIU804763

Each kit contains above filters and offering a complete solution for your maintenance needs to keep your tractor running at peak performance.



# CAPACITIES

## 1E Series - 1023E Compact Utility Tractor (HJ100001 - ) (North America Edition)

### CAPACITIES (Approximate):

#### Fuel Tank:

..... 21.2 L (5.6 gal)

#### Cooling System:

##### Cool-Gard™ II

..... 3.7 L (0.98 gal)

#### Crankcase with Filter:

##### Plus-50™

..... 2.7 L (0.71 gal)

### Transmission and Hydraulic System:

#### Hy-Gard™

..... 12.3 L (3.3 gal)

#### Front Axle:

#### Hy-Gard™

..... 2.8 L (0.74 gal)

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## ENGINE



**CLUTCH DISK**  
[LVA15954](#)



**BATTERY**  
[TA15224](#)



**BRAKE DISK**  
[LVA16465](#)



**ALTERNATOR**  
[AUC13336](#)



**FAN BELT DRIVE**  
[MIU800681](#)  
[LVU21854](#) (LGTH = 3076 mm)  
[LVU21853](#) (LGTH = 2940 mm)  
[UC20041](#) (LGTH = 2276 MM)  
[TCU16122](#) (LGTH = 2540 mm)

## CAB



**SEAT**  
[LVA19221](#)

## AXLE



**TIE ROD**  
[MIA881641](#)