

**350D CRAWLER BULLDOZER
355D CRAWLER LOADER**

**10,700 lb (5055 kg)
12,400 lb (5625 kg)**

Transport Height.....	7 ft 7 in. (2.31 m)
Transport Length.....	11 ft 3 in. (3.43 m)
Machine Width	6 ft 8 in. (2.03 m)

ENGINE.....John Deere 300 Series

Number of Cylinders and Displacement	3 cylinders, 179 cu in. (2.9 L)
Air Intake System.....	Naturally aspirated
Bore and Stroke	4.19 x 4.33 in. (106.5 x 110 mm)
Net hp at 2500 rpm.....	48 SAE hp (36 kW) DIN 36 kW
Maximum Torque at 1300 rpm.....	126 lb·ft (170 N·m)
Nozzle Opening Pressure:	

New	3200 ± 50 psi (22 065 ± 345 kPa)
Used	3000 ± 50 psi (20 685 ± 345 kPa)

Valve Clearance (Cold):

Intake.....	0.014 in. (0.38 mm)
Exhaust	0.018 in. (0.46 mm)

Oil Pressure at 2500 rpm..... 50 ± 15 psi (345 ± 105 kPa)

Static Injection Pump Timing Timing lines aligned w/flywheel located at TDC

Dynamic Injection Pump Timing at Rated Load rpm* 16 + 0 - 1° BTDC

Speeds:

Slow Idle.....	800 rpm
Fast Idle.....	2650 rpm
Rated Full Load	2500 rpm

Cylinder Pressure Hot (Min) 350 psi (2415 kPa) cranking with injectors removed

Flywheel Teeth..... 142

*Note: *For latest information, see Dealer Technical Assistance Center (DTAC) Solution K000413.*

TRANSMISSION

Model and Speeds	Collar shift: 4 forward, 4 reverse
Lube Pressure at Fast Idle	17—33 psi (120—230 kPa)
Reverser Pressure at 2650 rpm.....	150 ± 10 psi (1030 ± 69 kPa)

HYDRAULIC SYSTEM—Open Center

Pump Size	1.48 cu in. (24.3 cm ³)
Flow (Min) new at 2250 psi (15 515 kPa) and 2500 rpm.....	14.0 gpm (53 L/min)
Pump Size	2.29 cu in. (37.5 cm ³)
Flow (Min) new at 2250 psi (15 515 kPa) and 2500 rpm.....	21.6 gpm (81.8 L/min)

RELIEF VALVE SETTINGS

System Relief Valves:

Loader	2250 psi (15 515 kPa)
Selector Valve.....	2000 psi (13 790 kPa)
Bulldozer (6310)	1750 psi (12 065 kPa)
Bulldozer (6305)	2250 psi (15 514 kPa)
Winch at 1900 Engine rpm	950—1050 psi (6550—7240 kPa)

Loader Circuit Relief Valves:

Bucket Dump	1250 psi (8620 kPa)
Bucket Rollback.....	2500 psi (17 240 kPa)
Boom Lift	3100 psi (21 375 kPa)
Auxiliary	2500 psi (17 240 kPa)

9250 Backhoe Circuit Relief Valves:

Crowd	2500 psi (17 240 kPa)
Swing Right	1800 psi (12 410 kPa)
Swing Left.....	2375 psi (16 375 kPa)
Boom Raise	2750 psi (18 960 kPa)
Boom Lower	2500 psi (17 240 kPa)

9300 Backhoe Circuit Relief Valves:

Crowd	2375 psi (16 375 kPa)
Swing Right	2000 psi (13 790 kPa)
Swing Left.....	2000 psi (13 790 kPa)
Boom Raise	3500 psi (24 135 kPa)
Boom Lower	2375 psi (16 375 kPa)

9550 Backhoe Circuit Relief Valves:

Crowd	2500 psi (17 240 kPa)
Swing Right	2375 psi (16 375 kPa)
Swing Left.....	2375 psi (16 375 kPa)
Boom Raise	2750 psi (18 960 kPa)
Boom Lower	2500 psi (17 240 kPa)

CYCLE TIMES

	Minimum Seconds	Maximum Seconds
Bulldozer		
Blade:		
Raise.....	3.0	5.0
Lower (Power Down)	1.2	2.4
Tilt	0.5	1.5
Angle.....	2.5	3.8
Loader (Empty Bucket)	Minimum Seconds	Maximum Seconds
Boom:		
Raise.....	6.0	10.0
Lower (Float Down).....	3.6	4.2
Lower (Power Down)	4.0	5.0
Bucket:		
Dump (Boom at Full Height)	1.7	2.3
Rollback (From Bucket Level).....	0.6	1.0
Backhoes	Minimum Seconds	Maximum Seconds
Bucket:		
Dump (Cylinder Retract)	2	5
Load (Cylinder Extend)	4	0

LUBRICANTS

See front of this book for the codes [].

CAPACITIES	U.S.	Imp.	Metric
Direction Reverse [C].....	12 qt	10.0 qt	11.3 L
Engine:			
Cooling System [N]	3.25 gal	2.7 gal	12.3 L
Crankcase w/ Filter [E].....	9 qt	7.5 qt	8.5 L
Fuel Tank	22 gal	18.3 gal	83.0 L
Hydraulic System (Refill):			
Bulldozer [C]	6.4 gal	5.3 gal	24.5 L
Loader [C]	6.4 gal	5.3 gal	24.5 L
Steering Clutch and Final Drives [C].....	10 gal	8.3 gal	38.0 L